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(71) Applicant (for all designated States except US): **GIUDICI S.p.A.** [IT/IT]; Via G. Salvemini, 3, I-60035 Jesi, Ancona (IT).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **GRASSI, Nerino** [IT/IT]; Via Solferino 55, I-46043 Castiglione Delle Stiviere, Mantova (IT). **GORGAINI, Samuele** [IT/IT]; Via Piave 22, I-46042 Castel Goffredo, Mantova (IT).

(74) Agents: **Mannucci, Michele et al.**; Uff. Tecn. Ing. A. Mannucci S.r.l., Via della Scala 4, I-50123 Firenze (IT).

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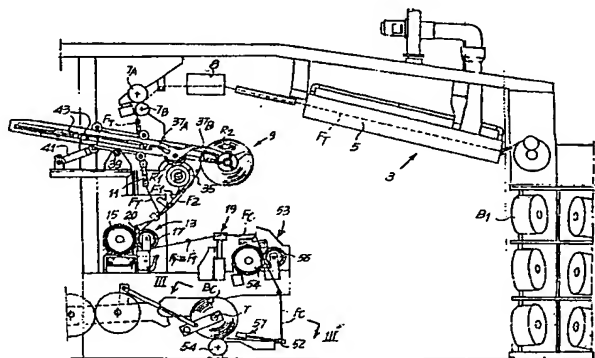
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(54) Title: METHOD AND DEVICE FOR THE PRODUCTION OF A COVERED ELASTIC YARN AND FOR AUTOMATIC REPLACEMENT OF FEEDS SPOOLS



(57) Abstract: The device comprises in combination: a first interlacing jet (19); a feed path of the covering yarn (FT) and a feed path of the elastic yarn (F1; F2) towards the first interlacing jet; supporting means (37A, 37B) for spools of elastic yarn (R1, R2); winding members (54) to wind the composite yarn (FC) on the cop being formed (BC); an interruption device to interrupt feed of composite yarn to said cop being formed and start winding the composite yarn on a new winding tube. The supporting means for the spools of elastic yarn are suitable to support at least a first spool of elastic yarn and at least a second spool of elastic yarn; associated with said first interlacing jet are a retaining member (20) to withhold an initial free end of the elastic yarn of said second spool and a deflecting element to withhold an initial portion of the second elastic yarn during delivery of the first elastic yarn to the interlacing jet; a sensor to detect interruption of feed of said first elastic yarn to said first interlacing jet; a control to control release of the initial portion after interruption of feed of the first elastic yarn has been detected.

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